

Information and Instructions

This individual shop manual is one unit of a series on wheel type tractors. Contained in it are the necessary specifications and the brief but terse procedural data needed by a mechanic when repairing a tractor on which he has had no previous actual experience.

The material is arranged in a systematic order beginning with an index which is followed immediately by a Table of Condensed Service Specifications. These specifications include dimensions, fits, clearances and timing instructions. Next in order of arrangement is the procedures paragraphs.

In the procedures paragraphs, the order of presentation starts with the front axle system and steering and proceeding toward the rear axle. The last paragraphs are devoted to the power take-off and power lift systems. Interpersed where needed are additional tabular specifications pertaining to wear limits, torquing, etc.

HOW TO USE THE INDEX

Suppose you want to know the procedure for R&R (remove and reinstall) of the engine camshaft. Your first step is to look in the index under the main heading of ENGINE until you find the entry "Camshaft." Now read to the right where under the column covering the tractor you are repairing, you will find a number which indicates the beginning paragraph pertaining to the camshaft. To locate this wanted paragraph in the manual, turn the pages until the running index appearing on the top outside corner of each page contains the number you are seeking. In this paragraph you will find the information concerning the removal of the camshaft.

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DUAL DIMENSIONS

This service manual provides specifications in both U.S. Customary and Metric (SI) systems of measurement. The first specification is given in the measuring system perceived by us to be the preferred system when servicing a particular component, while the second specification (given in parenthesis) is the converted measurement. For instance, a specification of 0.011 inch (0.28 mm) would indicate that we feel the preferred measurement in this instance is the U.S. Customary system of measurement and the Metric equivalent of 0.011 inch is 0.28 mm.

CONDENSED SERVICE DATA

	362	365	Models 375	383-390	390T-398
GENERAL					
Engine Make	Perkins				
Model		A4.236		A4.248S	AT4.236
Build Code	LD31234	LD31190	LD31140	LF31141	LJ31142
Number of Cylinders	4				
Bore		98.4 mm (3.875 in.)		101 mm (3.975 in.)	98.4 mm (3.875 in.)
Stroke	127 mm (5.0 in.)				
Displacement		3.86 L (236 cid)		4.07 L (248 cid)	3.86 L (236 cid)
Compression Ratio	16:1				
Firing Order	1-3-4-2				