

Information and Instructions

This shop manual contains several sections each covering a specific group of wheel type tractors. The Tab Index on the preceding page can be used to locate the section pertaining to each group of tractors. Each section contains the necessary specifications and the brief but terse procedural data needed by a mechanic when repairing a tractor on which he has had no previous actual experience.

Within each section, the material is arranged in a systematic order beginning with an index which is followed immediately by a Table of Condensed Service Specifications. These specifications include dimensions, fits, clearances and timing instructions. Next in order of arrangement is the procedures paragraphs.

In the procedures paragraphs, the order of presentation starts with the front axle system and steering and proceeding toward the rear axle. The last paragraphs are devoted to the power take-off and power lift systems. Interspersed where needed are additional tabular specifications pertaining to wear limits, torquing, etc.

HOW TO USE THE INDEX

Suppose you want to know the procedure for R&R (remove and reinstall) of the engine camshaft. Your first step is to look in the index under the main heading of ENGINE until you find the entry "Camshaft." Now read to the right where under the column covering the tractor you are repairing, you will find a number which indicates the beginning paragraph pertaining to the camshaft. To locate this wanted paragraph in the manual, turn the pages until the running index appearing on the top outside corner of each page contains the number you are seeking. In this paragraph you will find the information concerning the removal of the camshaft.

SHOP MANUAL

INTERNATIONAL HARVESTER

SERIES 100-130-140-200-230-240-404-2404

Series 100, 130 and 140 are available with either an adjustable or a non-adjustable front axle. Series 100, 130 and 140 Hi-Clearance are available with an adjustable type front axle only. Series 200, 230, 240 and 404 Farmall are available with single or dual wheel tricycle front system as well as an adjustable type front axle. The 240 International is available only with an adjustable front axle. The 404 and 2404 International is available with an adjustable type front axle as well as a heavy duty fixed tread type front axle.

Engine serial number is stamped on right side of crankcase and the serial number prefix is C-123 for all models except the 404 and 2404 which is C-135.

Tractor serial number is stamped on a plate and on series 100, 130 and 140, the plate is attached on left side of clutch housing. On series 200, 230, 240, 404 and 2404, plate is attached on right side of clutch housing.

Suffix letters of the serial number indicate the following:

A —Distillate burning attachment	T —Cotton picker mounting attachment
B —Kerosene burning attachment	U —High altitude attachment
C —L. P. Gas burning attachment (Engine)	V —Exhaust valve rotator attachment
D —5000 ft. high altitude attachment	W —Forward and reverse drive attachment
E —8000 ft. high altitude attachment	X —High speed low and reverse attachment
J —Rockford clutch	DD —High speed 3rd gear attachment

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SHOP MANUAL

INTERNATIONAL HARVESTER

SERIES B-275-B-414-354-364-384-424-444-2424-2444

All tractors are powered by four cylinder, four cycle engines. The Series B-275 tractors are equipped with a 144 cubic inch displacement diesel engine while the Series B-414 is available with either a 154 cubic inch displacement diesel engine or a 144 cubic inch displacement gasoline engine. Series 364 and 384 have a diesel 154 cubic inch displacement engine. Series 354 has a 144 cubic inch displacement engine in both diesel and gasoline models. Series 424 and 2424 are available with either a 154 cubic inch displacement diesel engine or a 146 cubic inch displacement gasoline engine. Series 444 and 2444 are available with either a 154 cubic inch displacement diesel engine or a 153 cubic inch displacement gasoline engine. A dual range transmission is standard equipment on all tractors and provides eight forward and two reverse speeds. In addition, the Series B-414, 364, 384, 424, 444, 2424 and 2444 tractors have available a forward and reverse transmission designed to work in conjunction with the main tractor transmission.

Engine serial number is stamped on a pad on right side of engine crankcase. Tractor serial number is stamped on a name plate on the right side of the clutch housing.

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CONDENSED SERVICE DATA

	Series B-275, 354 Diesel	Series 424, 2424, 444, 2444, B-414, 364, 384 Diesel	Series B-414, 354 Non-Diesel	Series 424, 2424 Non-Diesel	Series 444, 2444 Non-Diesel
GENERAL					
Engine Make.....	Own	Own	Own	Own	Own
Number of Cylinders.....	4	4	4	4	4
Bore—Inches.....	3-3/8	3 1/2	3-3/8	3-3/8	3-3/8
Stroke—Inches.....	4	4	4	4-1/16	4 1/4
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Compression Ratio.....	19.3:1 (B-275) 20.1:1 (354)	23:1	6.3:1	7.6:1	7.7:1
Compression Pressure at 200 rpm					
Cranking Speed.....	330-335	445-470	80-105	180	180
Cylinder Sleeves Wet or Dry?.....	Wet	Wet	Wet	None	None
Forward Speeds—Number of.....	8	8	8	8	8
Main Bearings—Number of.....	5	5	5	3	3
Alternator, Generator and					
Regulator Make.....	Lucas	Delco-Remy (1)	Lucas	Delco-Remy	Delco-Remy
Starter Make.....	Lucas	Delco-Remy (1)	Lucas	Delco-Remy	Delco-Remy
Distributor Make.....	Lucas (2)	IH	IH

(1) B-414, 364 and 384 Lucas. (2) 354 Delco-Remy.

SHOP MANUAL

INTERNATIONAL HARVESTER

SERIES 330-340-504-2504

Engine serial number is stamped on left side of engine crankcase. Engine serial number will be preceded by engine model number. Suffix letters to engine serial number are as follows:

U. High Altitude Engine

V. Exhaust Valve Rotators

Tractor serial number is stamped on name plate attached to right side of clutch housing. Suffix letters to tractor serial numbers indicate following attachments:

J. Rockford Clutch

P. Independent PTO Drive

R. "Torque Amplifier" With Provision
for Transmission Driven PTO

S. "Torque Amplifier" With Provision
for Independent PTO

T. Cotton Picker Mounting
Attachment (Low Drum)

U. High-Altitude

V. Exhaust Valve Rotators

W. Forward and Reverse Drive

X. High Speed Low and Reverse

Y. Hydraulic Power Supply (12 gpm pump)

Z. Hydraulic Power Supply (17 gpm pump)

FF. Hydraulic Power Supply (4.5 gpm pump)

GG. Hydraulic Power Supply (7.0 gpm pump)

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INTERNATIONAL HARVESTER

SERIES
274 — 284

Engine serial number is stamped on right side of engine crankcase on diesel series and on left side of engine crankcase on non-diesel series. Tractor serial number is stamped on name plate attached to right side of clutch housing of all series.

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