## **Information and Instructions**

This individual shop manual is one unit of a series on wheel type tractors. Contained in it are the necessary specifications and the brief but terse procedural data needed by a mechanic when repairing a tractor on which he has had no previous actual experience.

The material is arranged in a systematic order beginning with an index which is followed immediately by a Table of Condensed Service Specifications. These specifications include dimensions, fits, clearances and timing instructions. Next in order of arrangement is the procedures paragraphs.

In the procedures paragraphs, the order of presentation starts with the front axle system and steering and proceeding toward the rear axle. The last paragraphs are devoted to the power take-off and power lift systems. Interspersed where needed are additional tabular specifications pertaining to wear limits, torquing, etc.

#### **HOW TO USE THE INDEX**

Suppose you want to know the procedure for R&R (remove and reinstall) of the engine camshaft. Your first step is to look in the index under the main heading of ENGINE until you find the entry "Camshaft." Now read to the right where under the column covering the tractor you are repairing, you will find a number which indicates the beginning paragraph pertaining to the camshaft. To locate this wanted paragraph in the manual, turn the pages until the running index appearing on the top outside corner of each page contains the number you are seeking. In this paragraph you will find the information concerning the removal of the camshaft.

# SHOP MANUAL CASE/INTERNATIONAL

### **MAGNUM SERIES**

#### **MODELS**

### 7110-7120-7130-7140

#### **IDENTIFICATION**

Tractor model number and identification serial number are located on a plate on lower left side of instrument panel cover. Engine serial number is located on a plate on left side of timing gear housing. Cab serial number is located on a plate just to the left of inching pedal. Transmission serial number is located on a plate on right front side of speed transmission housing. On models so equipped, front-wheel drive serial number is located on a plate on right rear side of front drive axle housing.

## **INDEX (By Starting Paragraph)**

Models			
7110	7120	7130	7140
• • • •			71
72	72	72	72
4	4	4	4
			5
			2
			3
			1
1	1	1	1
178	178	178	178
181	181	181	181
179	179	179	179
180	180	180	180
228	228	228	228
75	75	75	75
74	74	74	74
78	78	78	78
73	73	73	73
77	77	77	77
76	76	76	76
	72  4 5 2 3 1  178 181 179 180  228  75 74 78 73 77	7110       7120             72       72         4       4         5       5         2       2         3       3         1       1         178       178         181       181         179       179         180       180         228       228         75       75         74       74         78       78         73       73         77       77	7110       7120       7130              72       72       72         4       4       4       4         5       5       5       5         2       2       2       2         3       3       3       3         1       1       1       1         178       178       178       181         181       181       181       181         179       179       179       179         180       180       180         228       228       228         75       75       75         74       74       74         78       78       78         73       73       73         77       77       77

## INDEX (CONT.)

M	od	el	S

	17104015			
	7110	7120	7130	7140
DIESEL FUEL SYSTEM				
Bleed System	55	55	55	55
Ether Starting Aid	67	67	67	67
Fuel, Filters & Transfer				
Pump	52,53,54	52,53,54	52,53,54	52,53,54
Fuel Solenoid Shut-Off	66	66	66	66
Injection Pump	56	56	56	56
Injector Nozzle	59	59	59	59
Timing	57	57	57	57
DIFFERENTIAL (REAR)				
R&R and Overhaul	171	171	171	171
DIFFERENTIAL LOCK				
Control Valve	175	175	175	175
ELECTRICAL SYSTEM	05	05	05	0.5
Accessory Systems	95	95	95	95
Alternator	85	85	85	85
Batteries	79	79	79	79
Cab Fan	130	130	130	130
Charging System	81	81	81	81
Digital Instrument Cluster	96	96	96	96
Heater & Air Conditioning .	131	131	131	131
Protective Circuits	93	93	93	93
Starting Motor	88	88	88	88
Windshield Wiper	129	129	129	129
ENGINE				
Cam Followers	30	30	30	30
Camshaft	37	37	37	37
Connecting Rods &				
Bearings	42	42	42	42
Crankshaft & Bearings	43	43	43	43
Cylinder Head	25	25	25	25
Cylinder Sleeves	40	40	40	40
Flywheel	47	47	47	47
Main Bearings	43	43	43	43
Oil Pan	48	48	48	48
Oil Pump	49	49	49	49
Piston & Rod Removal	39	39	39	39
Piston Pins & Bushings	41	41	41	41
Pistons & Rings	40	40	40	40
Remove & Reinstall Engine	10		10	10
Assembly	24	24	24	24
Timing Gear Cover	31	31	31	31
Timing Gears	32	32	32	32
Valve Adjustment	27	27	27	27
Valve Guides & Springs	28	28	28	28
Valves & Seats	26	26	26	26

# INDEX (CONT.)

		Mo	dels	
	7110	7120	7130	7140
FINAL DRIVES				
Overhaul	177	177	177	177
Remove & Reinstall	176	176	176	176
FRONT-WHEEL DRIVE				
Differential	11	11	11	11
Front Drive Shaft	12	12	12	12
Front Support	7	7	7	7
Pivot Housing & Axle				
shaft	10	10	10	10
R&R Drive Axle Assy	6	6	6	6
Tie Rod & Toe-In	8	8	8	8
Wheel Hub & Planetary	9	9	9	9
HYDRAULIC LIFT SYSTEM				
Electronic Diagnostic				
Codes	203	203	203	203
Control Circuit Tests	204	204	204	204
Control Valve	221	221	221	221
Hitch Adjustments	216	216	216	216
Hitch Lift Assist Cylinders .	223	223	223	223
Lift Housing	222	222	222	222
Operation	200	200	200	200
HYDRAULIC SYSTEM				
Priority Valve	198	198	198	198
Pto Control Valve	199	199	199	199
Pump Compensator Valve	196	196	196	196
Pump Drive Unit	197	197	197	197
Pumps	193	193	193	193
Remote Control Valves	224	224	224	224
PARK LOCK				
Linkage Adjustment	182	182	182	182
Overhaul Park Lock	183	183	183	183
POWER SHIFT				
Adjustment	134	134	134	134
Control Valve	138	138	138	138
Power Shift Operation	133	133	133	133
Speed Transmission,				
Overhaul	150	150	150	150
Range Transmission,				
Overhaul	161	161	161	161
POWER STEERING SYSTEM				
Fluid, Filters & Bleeding	13	13	13	13
Hand Pump	20	20	20	20
Operational Tests	16	16	16	16
Steering Cylinder	22,23	22,23	22,23	22,23
System Pressure	15	15	15	15
Trouble-Shooting	14	14	14	14
			= •	

## **INDEX (CONT.)**

		Models 7120 7140		
	7110	7120	7130	7140
POWER TAKE-OFF				
Clutch Overhaul	188,191	188,191	188,191	188,191
Control Valve	186	186	186	186
Linkage Adjustment	184	184	184	184
Overhaul Dual Shaft	190	190	190	190
Overhaul Single Sháft	189	189	189	189
Pressure Adjustment	185	185	185	185
Rear Unit, R&R	187	187	187	187
Reduction Gears	192	192	192	192
TURBOCHARGER				
Operation	68	68	68	68
Overhaul	70	70	70	70
Remove & Reinstall	69	69	69	69

## **DUAL DIMENSIONS**

This service manual provides specifications in both the U.S. Customary and Metric (SI) system of measurements. The first specification is given in the measuring system used during manufacture, while the second specification (given in parenthesis) is the converted measurement. For instance, a specification of "0.011 inch (0.279 mm)" would indicate that the equipment was manufactured using the U.S. system of measurement and the metric equivalent of 0.011 inch is 0.279 mm.

## **CONDENSED SERVICE DATA**

	Models			
	7110	7120	7130	7140
GENERAL				
Engine Make		Case-Inte	ernational	
Engine Model				
Cylinders, No. of			5	_
Bore		4.48	8 in.	-
		(114 mm)		
Stroke				
			mm)	
Displacement				
_			3 L)	
Compression Ratio		`	,	16.5:1
Main Bearings, No. of			7	_
Cylinder Sleeves		W	et	
Forward Speeds		18 c	or 24	
TUNE-UP				
Firing Order		1-5-3	-6-2-4	
Valve Tappet Gap, Cold—		100	0 2 1	
Intake		0.01	2 in.	
	(0.305 mm)			
Exhaust			4 in	
			9 mm)	