

Information and Instructions

This individual shop manual is one unit of a series on wheel type tractors. Contained in it are the necessary specifications and the brief but terse procedural data needed by a mechanic when repairing a tractor on which he has had no previous actual experience.

The material is arranged in a systematic order beginning with an index which is followed immediately by a Table of Condensed Service Specifications. These specifications include dimensions, fits, clearances and timing instructions. Next in order of arrangement is the procedures paragraphs.

In the procedures paragraphs, the order of presentation starts with the front axle system and steering and proceeding toward the rear axle. The last paragraphs are devoted to the power take-off and power lift systems. Interpersed where needed are additional tabular specifications pertaining to wear limits, torquing, etc.

HOW TO USE THE INDEX

Suppose you want to know the procedure for R&R (remove and reinstall) of the engine camshaft. Your first step is to look in the index under the main heading of ENGINE until you find the entry "Camshaft." Now read to the right where under the column covering the tractor you are repairing, you will find a number which indicates the beginning paragraph pertaining to the camshaft. To locate this wanted paragraph in the manual, turn the pages until the running index appearing on the top outside corner of each page contains the number you are seeking. In this paragraph you will find the information concerning the removal of the camshaft.

SHOP MANUAL

CASE/INTERNATIONAL

MODELS

385—485—585—685—885

Engine serial number is stamped on right side of engine crankcase on all models. Tractor model and serial number are stamped on a plate attached to right side of front axle support. Transmission serial number is stamped on a plate attached to the right rear side of rear main frame. Model and serial number plate for front drive axle is located on left rear of axle housing.

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DUAL DIMENSIONS

This service manual provides specifications in both the U.S. Customary and Metric (SI) system of measurements. The first specification is given in the measuring system used during manufacture, while the second specification (given in parenthesis) is the converted measurement. (For instance, a specification of "0.011 inch (0.279 mm)" would indicate that the equipment was manufactured using the U.S. system of measurement and the metric equivalent of 0.011 inch is 0.279 mm.

CONDENSED SERVICE DATA

	385 Diesel	485 Diesel	585 Diesel	685 Diesel	885 Diesel
GENERAL					
Engine Make	Case/International				
Engine Model	D-155	D-179	D-206	D-239	D-268
Number of Cylinders	3	3	4	4	4
Bore	3.875 in. (98.4 mm)	3.875 in. (98.4 mm)	3.875 in. (98.4 mm)	3.875 in. (98.4 mm)	3.937 in. (100.0 mm)
Stroke	4.37 in. (111.1 mm)	5.06 in. (128.5 mm)	4.37 in. (111.1 mm)	5.06 in. (128.5 mm)	5.51 in. (140.0 mm)
Displacement	155 cu. in. (2.54 L)	179 cu. in. (2.93 L)	206 cu. in. (3.38 L)	239 cu. in. (3.92 L)	268 cu. in. (4.39 L)
Main Bearings,					
Number of	4	4	5	5	5
Cylinder Sleeves	Wet	Wet	Wet	Wet	Wet
Forward Speeds,					
Number of	8 (1)	8 (1)	8 (1)	8 (1)	8 (1)
Alternator/Starter Make . . .	Lucas and Bosch				
Battery Ground	Negative				

(1) Sixteen forward speeds, if equipped with Two-Speed Power Shift.