## **Information and Instructions**

This individual shop manual is one unit of a series on wheel type tractors. Contained in it are the necessary specifications and the brief but terse procedural data needed by a mechanic when repairing a tractor on which he has had no previous actual experience.

The material is arranged in a systematic order beginning with an index which is followed immediately by a Table of Condensed Service Specifications. These specifications include dimensions, fits, clearances and timing instructions. Next in order of arrangement is the procedures paragraphs.

In the procedures paragraphs, the order of presentation starts with the front axle system and steering and proceeding toward the rear axle. The last paragraphs are devoted to the power take-off and power lift systems. Interspersed where needed are additional tabular specifications pertaining to wear limits, torquing, etc.

## HOW TO USE THE INDEX

Suppose you want to know the procedure for R&R (remove and reinstall) of the engine camshaft. Your first step is to look in the index under the main heading of ENGINE until you find the entry "Camshaft." Now read to the right where under the column covering the tractor you are repairing, you will find a number which indicates the beginning paragraph pertaining to the camshaft. To locate this wanted paragraph in the manual, turn the pages until the running index appearing on the top outside corner of each page contains the number you are seeking. In this paragraph you will find the information concerning the removal of the camshaft.

## INDEX (By Starting Paragraph)

	F12 F14	012 014	W12 W14	F20	1020	F30	W30	W40
BELT PULLEY	165	165	165	167	169	168	169	169
BRAKES	160	160	160	160	163	160	163	163
CARBURETOR		62	62	61	62	61	61	61
CLUTCH	02	02	02	01	02	01	01	01
Adjustment (Spring L.)	84	84	84	83	83	83	83	83
Adjustment (O.C.)	•••	86		•••	•••			
Remove & Reinstall	87	88	88	87	89	87	89	89
COOLING SYSTEM	74	74	74	74	74	74	74	74
DIFFERENTIAL	142	142	142	143	145	143	145	145
ELECTRICAL SYSTEM	81	81	81	81	81	81	81	81
ENGINE								
Cam followers		33	33	34	34	34	34	35
Camshaft Con. rods & brgs	40 49	40 49	40 49	40 50	40 50	40 50	40 50	40 50
Crankshaft		51	43 51	52	52	52	52	53
Cylinder head		24	24	25	25	25	25	26
Cylinder sleeves		44	44	44	44	44	44	44
Engine removal		21	21	22	23	22	23	23
Flywheel	55	55	55	56	56	56	56	55
Ignition timing	82	82	82	82	82	82	82	82
Main bearings	51	51	51	52	52	52	52	53
Oil pump	57	57	57	58	58	58	58	59
Pistons	43	43	43	43	43	43	43	43
Piston pins		47	47	48	48	48	48	47
Piston removal	41	41	41	42	42	42	42	41
Piston rings	45 54	45 54	45 54	45 54	45 54	45 54	45 54	45 54
Rear oil seal Rod bearings	54 49	34 49	54 49	54 50	54 50	54 50	54 50	54 50
Timing gear cover	38	38	38	38	38	38	38	38
Timing gears		39	39	39	39	39	39	39
Valve guides	31	31	31	31	31	31	31	31
Valves & seats		27	27	27	27	27	27	27
Valve springs		32	32	32	32	32	32	32
Valve (rocker) levers	36	36	36	36	36	36	36	36
Valve timing	37	37	37	37	37	37	37	37
FINAL & MAIN DRIVE								
Bevel gears, adjust		140	140	140	140	140	140	140
Bevel gears, renew		141A	141A	141B	141C	141B	141C	141C
Bull gears		150	150	152	145	152	145	145
Bull pinions		142	142	151	146	151	146	146
Countershaft			140	151		151	145	145
Differential		142 150	142 150	143 152	145 153	143 152	145 153	145 153
FRONT AXLE		1	1	1	1	1	1	1
GOVERNOR		66	66	68	68	68	68	71
OILING SYSTEM		57	57	58	58	58	58	59
POWER TAKE-OFF		166	166	167	170	168	170	170
STEERING GEAR	6	8	8	6	15	6	8	8
TRANSMISSION	101	101	101	110	119	110	119	119
Bevel pinion shaft		106	106	114	125	114	130	138
Belt pulley shaft		•••	•••	•••	122	•••	127	133
Drive pinion		•••		•••	•••	•••	•••	136
Countershaft		109	109				•••	137
P.T.O. drive shaft		108	108	117		117		
Remove & Reinstall Reverse idler		107	 107	111 115	120 125A	111 115	120 131	120 139
Shifter rails & forks		107	107	113	123A 123	113	131	139
Spline shaft		103	103	113	123	113	128	134
Transmission shaft		105	104	114		114		