Information and Instructions

This individual shop manual is one unit of a series on wheel type tractors. Contained in it are the necessary specifications and the brief but terse procedural data needed by a mechanic when repairing a tractor on which he has had no previous actual experience.

The material is arranged in a systematic order beginning with an index which is followed immediately by a Table of Condensed Service Specifications. These specifications include dimensions, fits, clearances and timing instructions. Next in order of arrangement is the procedures paragraphs.

In the procedures paragraphs, the order of presentation starts with the front axle system and steering and proceeding toward the rear axle. The last paragraphs are devoted to the power take-off and power lift systems. Interspersed where needed are additional tabular specifications pertaining to wear limits, torquing, etc.

HOW TO USE THE INDEX

Suppose you want to know the procedure for R&R (remove and reinstall) of the engine camshaft. Your first step is to look in the index under the main heading of ENGINE until you find the entry "Camshaft." Now read to the right where under the column covering the tractor you are repairing, you will find a number which indicates the beginning paragraph pertaining to the camshaft. To locate this wanted paragraph in the manual, turn the pages until the running index appearing on the top outside corner of each page contains the number you are seeking. In this paragraph you will find the information concerning the removal of the camshaft.

SHOP MANUAL MASSEY-FERGUSON

MODELS MF25-MF130

Tractor Serial Number and Engine Serial Number both appear on Instrument Panel Name Plate.

INDEX (By Starting Paragraph)

	MF25	MF130	ENGINE (Cont'd.)	MF25	MF130
BELT PULLEY	. 80	80	Engine adapter plate	28	28
BRAKES			Flywheel	30	30
Adjustment	76	77	Main bearings	27	27
R&R and Overhaul		79	Oil pan	31	31
CLUTCH			Oil pump	32	32
	50	56	Pistons	24	24
Ādjustment		58 57	Piston pins	25	25
Remove & Reinstall Overhaul		59	Piston rings	24	24
	. 55	55	Relief valve	34	34
COOLING SYSTEM			Rear oil seal	29	29
Pump and Fan	. 53	53	Rocker arms		15
Radiator	. 51	51	Tappet gap adjustment	13	13
Thermostat	. 52	52	Timing gear cover		16
DIESEL FUEL SYSTEM			Timing gears		17
Bleeding	. 36	36	Timing gear housing	21	21
Cold Weather Starting Aid		50	Valve guides		11
Fuel Filters		35	Valves and seats		10
Injector Nozzles			Valve springs	12	12
Overhaul	. 45	45	FINAL DRIVE		
Remove & Reinstall	. 39	39	Remove & Reinstall	70	72
Testing	. 38, 40	38, 40	Overhoul		72
Injection Pump			Overheur	/5	75
Remove & Reinstall	. 47	47	FRONT AXLE		
Speed Adjustment	. 48	48	Axle assembly	1	1
Timing	. 46	46	Spindles & bushings	2	2
Lift Pump	. 37	37	Tie rods & toe-in	3	3
Pre-combustion Chambers	. 49	49	HYDRAULIC SYSTEM		
DIFFERENTIAL			····· ,		
Remove & Reinstall	66	66	Adjustment		88
Overhaul		67	Lift cover R&R		87
DIFFERENTIAL LOCK			Pump		97
		-	Overhaul	94	94
Adjustment		70	POWER TAKE-OFF	81	81
Overhaul		71	STEERING GEAR		
ELECTRICAL SYSTEM	54	54			
ENGINE			Adjustment		4 5
Assembly R&R	. 7	8	Remove & Reinstall		5
Comshaft	. 22	22	Overhaul	6	D
Connecting rods & becaungs		26	TRANSMISSION		
Crankshaft & bearings		27	Shafts & gears	64	64
Cylinder head		9	Shifter rails & forks		63
Cylinder sleeves		24	Synchronizer		65