

Information and Instructions

This shop manual contains several sections each covering a specific group of wheel type tractors. The Tab Index on the preceding page can be used to locate the section pertaining to each group of tractors. Each section contains the necessary specifications and the brief but terse procedural data needed by a mechanic when repairing a tractor on which he has had no previous actual experience.

Within each section, the material is arranged in a systematic order beginning with an index which is followed immediately by a Table of Condensed Service Specifications. These specifications include dimensions, fits, clearances and timing instructions. Next in order of arrangement is the procedures paragraphs.

In the procedures paragraphs, the order of presentation starts with the front axle system and steering and proceeding toward the rear axle. The last paragraphs are devoted to the power take-off and power lift systems. Interspersed where needed are additional tabular specifications pertaining to wear limits, torquing, etc.

HOW TO USE THE INDEX

Suppose you want to know the procedure for R&R (remove and reinstall) of the engine camshaft. Your first step is to look in the index under the main heading of ENGINE until you find the entry "Camshaft." Now read to the right where under the column covering the tractor you are repairing, you will find a number which indicates the beginning paragraph pertaining to the camshaft. To locate this wanted paragraph in the manual, turn the pages until the running index appearing on the top outside corner of each page contains the number you are seeking. In this paragraph you will find the information concerning the removal of the camshaft.

SHOP MANUAL

INTERNATIONAL HARVESTER

SERIES 544-656-666-686-Hydro 70-Hydro 86

Engine serial number is stamped on left side of engine crankcase on all models except ones equipped with D239 or D310 diesel engines. On models equipped with D239 or D310 diesel engines, engine serial number is stamped on right side of engine crankcase.

Tractor serial number is stamped on name plate attached to right side of clutch housing or hydrostatic drive housing.

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CONDENSED SERVICE DATA

	544 Non-Diesel	544 Diesel	656 Non-Diesel	656 Diesel
GENERAL				
Engine Model	C200	D239	C263	D282
Number of Cylinders	4	4	6	6
Bore—Inches	3.812	3.875	3.563	3.687
Stroke—Inches	4.390	5.062	4.390	4.390
Displacement—Cubic Inches	200	239	263	282
Pistons Removed From	Top	Top	Top	Top
Main Bearings, Number of	3	5	4	4
Main and Rod Bearings, Adjustable? ...	No	No	No	No
Cylinder Sleeves	Wet	Dry	Dry

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INTERNATIONAL HARVESTER

SERIES 684-784-884-Hydro 84

Engine serial number is stamped on right side of engine crankcase on all models.
Tractor serial number is stamped on plate attached to right rear side of front axle support.

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Filter and Bleeding	54	54	54	54
Injection Pump	55	55	55	55
Injection Pump Timing	56	56	56	56
Nozzles	60	60	60	60
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INTERNATIONAL HARVESTER

SERIES

HYDRO 100—HYDRO 186—1466—1468—1486—1566—1568—1586

Engine serial number is stamped on left side of engine crankcase on all series except 1468 and 1568 equipped with the DV550B diesel engine. Engine serial number is stamped on right side of engine crankcase on the DV550B engine. Engine serial number will be preceded by engine model number.

Tractor serial number is stamped on name plate attached to left side of clutch housing or hydrostatic drive housing on all tractors except Hydro 186, 1486 and 1586 which locate the name plate on the right side of the rear frame.

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	Hydro 100 Diesel	Hydro 186 Diesel	1466 Diesel	1468 Diesel	1486 Diesel	1566 Diesel	1568 Diesel	1586 Diesel
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Pedal Adjustment	252	253	252	252	253	252	252	253
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Radiator	106	106	106	145	106	106	145	106
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Cylinder Sleeves	80	80	80	80	80	80
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Timing Gears.....	73	73	73	120	73	73	120	73
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Valve Guides & Springs.....	65	65	65	113	65	65	113	65
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