## **Information and Instructions**

This individual shop manual is one unit of a series on wheel type tractors. Contained in it are the necessary specifications and the brief but terse procedural data needed by a mechanic when repairing a tractor on which he has had no previous actual experience.

The material is arranged in a systematic order beginning with an index which is followed immediately by a Table of Condensed Service Specifications. These specifications include dimensions, fits, clearances and timing instructions. Next in order of arrangement is the procedures paragraphs.

In the procedures paragraphs, the order of presentation starts with the front axle system and steering and proceeding toward the rear axle. The last paragraphs are devoted to the power take-off and power lift systems. Interspersed where needed are additional tabular specifications pertaining to wear limits, torquing, etc.

#### **HOW TO USE THE INDEX**

Suppose you want to know the procedure for R&R (remove and reinstall) of the engine camshaft. Your first step is to look in the index under the main heading of ENGINE until you find the entry "Camshaft." Now read to the right where under the column covering the tractor you are repairing, you will find a number which indicates the beginning paragraph pertaining to the camshaft. To locate this wanted paragraph in the manual, turn the pages until the running index appearing on the top outside corner of each page contains the number you are seeking. In this paragraph you will find the information concerning the removal of the camshaft.

## TRACTOR COMPONENTS

#### Formerly Standard Units

This manual provides general overhaul and troubleshooting data for bench repair and adjustments, including specifications, on standard tractor components used on tractors manufactured prior to 1970. For information covering the removal and installation of many components in this manual, please refer to the manufacturer- and model-specific I&T Shop Service Manuals.

#### **★** NOTE ★

Throughout this manual, you will find reference to specification tables. To locate the desired table, refer to the TRACTOR COMPONENTS SPECIFICATIONS section of this manual, after page 64.

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# **I&T Shop Service**

P.O. Box 12901, Overland Park, KS 66282-2901 Phone: 800-262-1954 Fax: 800-633-6219 itshopmanuals.com

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